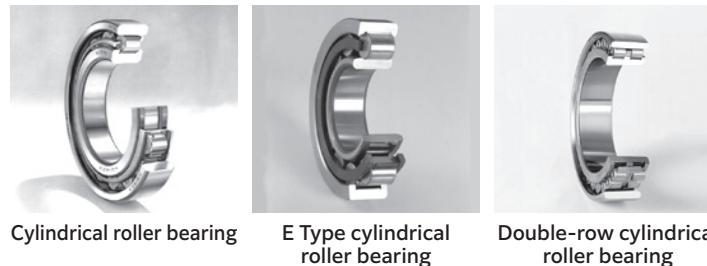
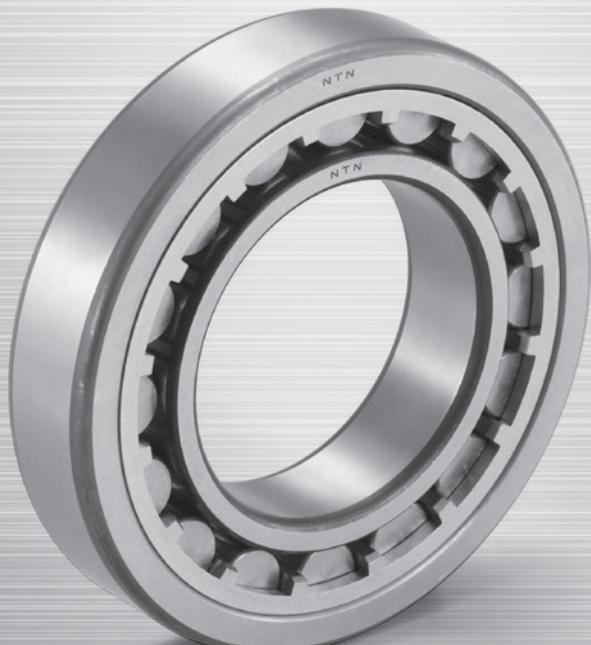


Cylindrical Roller Bearings



1. Types, design features, and characteristics

Cylindrical roller bearings can accommodate heavy radial loads due to the line contact formed between their rolling elements and raceways. These bearings are also suitable for high speed applications since the rollers are guided by either inner or outer ring ribs. Cylindrical roller bearings are separable, allowing them to be easily installed and disassembled even when interference fits are required.

Among the various types of cylindrical roller bearings, E type and EA type have a high load capacity while maintaining standard boundary dimensions. HT type has a large axial load

capacity, and HL type provides extended fatigue life in poor lubrication conditions. Multiple row bearing arrangements are also available.

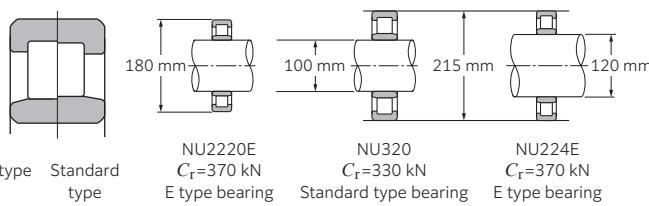
For extremely heavy load applications, the non-separable full complement SL type bearing offers special advantages. For SL type and four-row cylindrical roller bearings, see section "C. Special Application Bearings".

Table 1 shows the various types and characteristics of single row cylindrical roller bearings. **Table 2** shows the characteristics of non-standard type cylindrical roller bearings.

Table 1 Cylindrical roller bearing types and characteristics

Type code	Design	Characteristics
NU type N type	 NU type N type	<ul style="list-style-type: none"> NU type outer rings have two ribs. The outer ring, roller, and cage assembly can be separated from the inner ring. N type inner rings have two ribs. The inner ring, roller, and cage assembly can be separated from the outer ring. Unable to accommodate any axial loading. This is widely used as the floating side bearing in a fixed-float arrangement.
NJ type NF type	 NJ type NF type	<ul style="list-style-type: none"> NJ type has two ribs on the outer ring, a single rib on the inner ring; NF type has a single rib on the outer ring, and two ribs on the inner ring. Can receive single direction axial loads. When there is no distinction between the fixed side and floating side bearing, these types can be used as a pair in close proximity.
NUP type NH type (NJ + HJ)	 NUP type NH type	<ul style="list-style-type: none"> NUP type has a collar ring attached to the ribless side of the inner ring; NH type is NJ type with an L type collar ring attached. All of these collar rings are separable, and therefore it is necessary to fix the inner ring axially. Can accommodate axial loads in either direction. Widely used as the shaft's fixed-side bearing.

Table 2 Non-standard type cylindrical roller bearing characteristics

Designation	Characteristics
E type and EA type Cylindrical roller bearing	<ul style="list-style-type: none"> Boundary dimensions are the same as the standard type, but the diameter, length and number of the rollers have been increased, resulting in higher load capacity. Identified by the addition of "E" to the end of the basic roller number. Enables compact design due increased load rating. Rollers' inscribed circle diameter differs from the standard type rollers and therefore cannot be interchanged. EA type bearings are ULTAGE™ series¹⁾.  <p>E type Standard type NU220E $C_r=370 \text{ kN}$ EA type bearing NU320 $C_r=330 \text{ kN}$ Standard type bearing NU224E $C_r=370 \text{ kN}$ EA type bearing</p> <p>Note: In the dimension tables, both E type and EA type are listed.</p>
Cylindrical roller bearing for axial loads (HT type)	<ul style="list-style-type: none"> Can accommodate larger axial loads than the standard type due to improved geometry of the rib roller end surface. Please consult NTN Engineering concerning necessary considerations, such as load, lubricant, and installation conditions.
Double-row cylindrical roller bearing	<ul style="list-style-type: none"> NN type and NNU type are available. Widely used for applications requiring thin-walled bearings, such as the main shafts of machine tools, rolling machine rollers, and in printing equipment. Internal radial clearance is adjusted for the spindle of machine tools by pressing the tapered bore of the inner ring on a tapered shaft. <p>Remarks: For precision bearings for machine tools, see the special catalog "Precision Rolling Bearings (CAT. No. 2260/E)".</p>

1) ULTAGE™ series cylindrical roller bearings are the products developed to meet the demands of "long operating life", "improved load capability", and "higher speed" that are required for various industrial machinery. For details, see the special catalog "ULTAGE™ series Cylindrical Roller Bearings (CAT. No. 3037/E)".

2. Standard cage type

Table 3 shows the standard cage types for cylindrical roller bearings.

The basic load ratings listed in the dimension charts correspond to use of the standard cages listed in Table 3. The basic load ratings

listed in the dimension tables are for standard configurations. These ratings can change when a different cage type and number of rolling elements is utilized.

Table 3 Standard cage types

Cage type	Resin cage	Pressed cage	Machined cage	
			Single type	Studded double type
NU10	—	—	—	1005 to 10/500
NU2	—	208 to 230	232 to 240 220E to 240E	244 to 264
NU2E	—	—	—	—
NU2EA	204EA to 219EA	—	—	—
NU22	—	2208 to 2230	2232 to 2240 2219E to 2240E	2244 to 2264
NU22E	—	—	—	—
NU22EA	2204EA to 2218EA	—	—	—
NU3	—	308 to 324	326 to 330 316E to 332E	332 to 356
NU3E	—	—	—	—
NU3EA	304EA to 315EA	—	—	—
NU23	—	2308 to 2320	2322 to 2330 2316E to 2332E	2332 to 2356
NU23E	—	—	—	—
NU23EA	2304EA to 2315EA	—	—	—
NU4	—	405 to 416	—	—

Note: 1. Within the same bearing series, cage type is constant regardless of the cylindrical roller bearing type (NJ, NUP, N, NF).
 2. For high speed and other special applications, machined cages can be manufactured when necessary. Consult NTN Engineering.
 3. Among EA type bearings that use resin cages as standard, certain varieties use pressed cages. Consult NTN Engineering.
 4. Although machined cages are the standard for two-row cylindrical roller bearings, resin cages may also be used in some of these bearings for machine tool applications.

3. Allowable misalignment

Edge loading due to misalignment under general load conditions should be avoided to prevent premature bearing failure. The maximum allowable misalignment based on bearing series can be found below. The values apply when the bearings are to be used as the floating side of NU and N types. For NJ, NUP, and NH types that are to be used for the fixed side, consult NTN Engineering. Depending on the magnitude of the axial load, the edge loading may exceed recommended limits, which could lead to a reduction in bearing life.

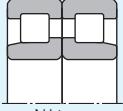
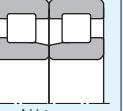
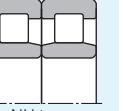
- Bearing series 0 or 1 1/1 000
- Bearing series 2 1/2 000
- Bearing series 0, 1, and 2 single-row ULTAGE™ series 1/500
- Double-row cylindrical roller bearings¹⁾ 1/2 000

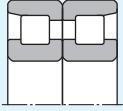
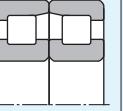
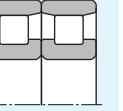
1) Does not include high precision bearings for machine tool main shaft applications.

4. Combinations of cylindrical roller bearings

Table 4 shows the representative combinations of bearings.

Table 4 Combination type

Back-to-back arrangement (DB)	Face-to-face arrangement (DF)	Symmetrical parts arrangement (D2)
		
NJ type	NJ type	NU type

Back-to-back arrangement (DB)	Face-to-face arrangement (DF)	Symmetrical parts arrangement (D2)
		
NF type	NF type	N type

Note: 1. Bearings are manufactured in a set so that two bearings receive a load evenly; therefore, they must be assembled together with identically numbered bearings and not mixed with other arrangements.

2. Triplex arrangements of bearings are also available. Consult NTN Engineering for details.

5. Tolerance of inscribed circle diameter and circumscribed circle diameter of rollers of interchangeable cylindrical roller bearings

Table 5 Tolerance of inscribed circle diameter and circumscribed circle diameter of rollers of interchangeable cylindrical roller bearings

Unit: μm

Nominal bore diameter <i>d</i> mm	Dimensional tolerance of roller inscribed circle diameter ΔF_W		Dimensional tolerance of roller circumscribed circle diameter ΔE_W	
	Over	Incl.	Upper	Lower
17 ¹⁾	20		+10	0
20	50		+15	0
50	120		+20	0
120	200		+25	0
200	250		+30	0
250	315		+35	0
315	400		+40	0
400	500		+45	0
				-10
				-15
				-20
				-25
				-30
				-35
				-40
				-45

1) 17 mm is included in this dimensional division.
Note: Interchangeable cylindrical roller bearings are bearings having the same number in the group. The bearing function is not impaired even if an outer ring is combined with an inner ring with rollers or an inner ring is combined with an outer ring with rollers.

6. Allowable speed of cylindrical roller bearing ULTAGE™ series

As the rotational speed of the bearing increases, the temperature of the bearing also increases because of the friction heat produced inside the bearing. Operation at excessive temperatures will significantly deteriorate the lubricant performance, causing abnormal temperature rises and seizure. Factors affecting the allowable speed of bearings are as follows.

- (1) Bearing type
- (2) Bearing size
- (3) Lubrication (grease lubrication, circulating lubrication, oil lubrication, etc.)
- (4) Bearing internal clearance (bearing internal clearance during operation)
- (5) Bearing load
- (6) Shaft and housing accuracy

The allowable speed specified in the bearing dimension table is the reference speed limit which allows for satisfactory heat dissipation and lubrication conditions before adversely affecting the bearing. The allowable speed of ULTAGE™ series cylindrical roller bearings specified in the catalog is defined as follows.

[Oil lubrication]

The allowable speed for oil lubrication is the speed at which the outer ring temperature reaches 80 °C with room temperature spindle oil (lubrication oil viscosity: ISO VG32) supplied at 1 liter/min under an operating load of 5 % of the basic static load rating C_{0r} .

[Grease lubrication]

The allowable speed for grease lubrication is the speed at which the outer ring temperature reaches 80 °C with lithium-based grease (consistency: NLGI3) filled 20 to 30 % of the free space under an operating load of 5 % of the basic static load rating C_{0r} .

In either of the lubrication methods, the bearing temperature rise differs if the usage

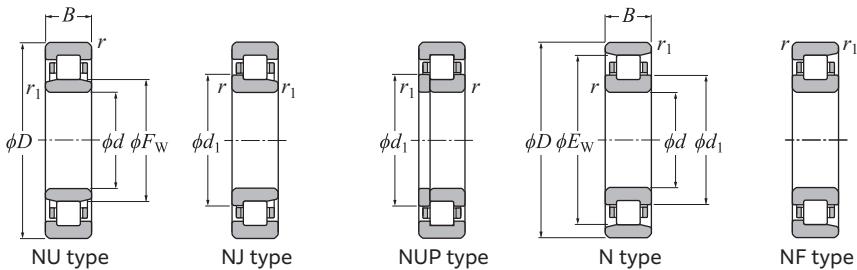
condition (operating load, rotational speed pattern, lubricating condition, etc.) is different; therefore, the bearings must be selected with sufficient allowable speed as specified in the catalog.

If 80 % of the allowable speed specified in the dimension table is exceeded or the bearing is used under vibration or impact conditions, please consult NTN Engineering.

See section "9. Allowable speed" for the definition of the allowable speed of the cylindrical roller bearings that are not part of the ULTAGE™ series.

Cylindrical Roller Bearings

NTN



d 460–500 mm

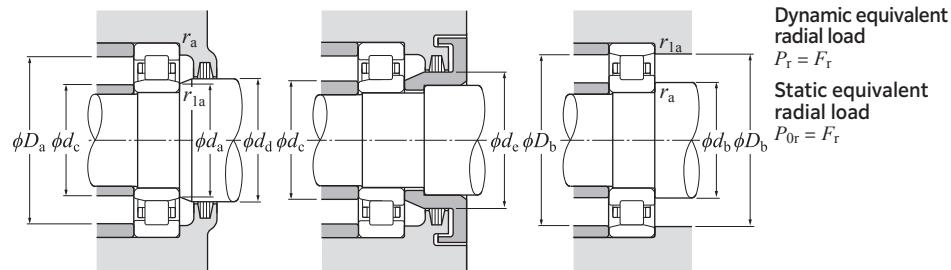
Boundary dimensions				Basic load rating		Fatigue load limit	Allowable speed ²⁾		Bearing number					
<i>d</i>	<i>D</i>	<i>B</i>	<i>r_{s min}¹⁾</i>	<i>r_{ls min}¹⁾</i>	dynamic <i>C_r</i>	static <i>C_{0r}</i>	Grease lubrication	Oil lubrication	NU type	NJ type	NUP type	N type	NF type	
460	680	100	6	6	1 710	2 630	191	850	1 000	NU1092	NJ	NUP	N	—
480	700	100	6	6	1 750	2 750	197	810	960	NU1096	NJ	NUP	N	—
500	720	100	6	6	1 790	2 870	203	770	910	NU10/500	NJ	NUP	N	—

1) Smallest allowable dimension for chamfer dimension *r* or *r₁*.

2) This value is for machined cages; when pressed cages are used, 80 % of this value is acceptable.

Cylindrical Roller Bearings

NTN



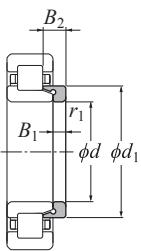
Dynamic equivalent radial load
 $P_r = F_r$
 Static equivalent radial load
 $P_{0r} = F_r$

Dimension				Installation-related dimensions								Mass		
<i>F_w</i>	<i>E_w</i>	<i>d₁</i>	<i>d_a</i>	<i>d_b</i>	<i>d_c</i>	<i>d_d</i>	<i>d_e</i>	<i>D_a</i>	<i>D_b</i>	<i>r_{as}</i>	<i>r_{1as}</i>	kg	NU type (approx.)	N type
516	624	537.6	484	484	511	522	541	656	656	629	5	5	122	120
536	644	557.6	504	504	531	542	561	676	676	649	5	5	126	124
556	664	577.6	524	524	551	562	581	696	696	669	5	5	130	128

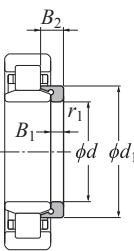
3) Does not apply to the sides of the outer ring rib of NF type bearings.

Cylindrical Roller Bearings

L type collar ring



NH = NJ + HJ



NUJ = NU + HJ

NTN

d 105–200 mm

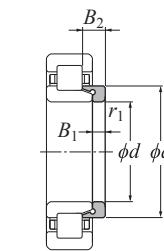
		Dimension		L type collar ring number	Mass kg	
		mm	mm			
		<i>d</i>	<i>d</i> ₁	<i>B</i> ₁	<i>B</i> ₂	
					<i>r</i> _{ls min¹}	
					(approx.)	
105	147	13	22.5	3	HJ321	0.97
	141.5	11	18.5	2.1	HJ222	0.615
	142.1	11	17	2.1	HJ222E	0.553
	141.5	11	20.5	2.1	HJ2222	0.645
	142.1	11	19.5	2.1	HJ2222E	0.605
110	155.5	14	23	3	HJ322	1.17
	156.6	14	22	3	HJ322E	1.09
	155.5	14	28	3	HJ2322	1.28
	156.6	14	26.5	3	HJ2322E	1.25
	153	11	19	2.1	HJ224	0.715
	153.9	11	17	2.1	HJ224E	0.634
	153	11	22	2.1	HJ2224	0.767
	153.9	11	20	2.1	HJ2224E	0.705
120	168.5	14	23.5	3	HJ324	1.4
	169.2	14	22.5	3	HJ324E	1.28
	168.5	14	28	3	HJ2324	1.53
	169.2	14	26	3	HJ2324E	1.42
	165.5	11	19	3	HJ226	0.84
	164.7	11	17	3	HJ226E	0.684
	165.5	11	25	3	HJ2226	0.953
130	164.7	11	21	3	HJ2226E	0.831
	182	14	24	4	HJ326	1.62
	183	14	23	4	HJ326E	1.53
	182	14	29.5	4	HJ2326	1.8
	183	14	28	4	HJ2326E	1.75
	179.5	11	19	3	HJ228	1
	180.2	11	18	3	HJ228E	0.929
	179.5	11	25	3	HJ2228	1.14
	180.2	11	23	3	HJ2228E	1.11
140	196	15	26	4	HJ328	1.93
	196.8	15	25	4	HJ328E	1.91
	196	15	33.5	4	HJ2328	2.21
	196.8	15	31	4	HJ2328E	2.3
150	193	12	20.5	3	HJ230	1.24

1) Smallest allowable dimension for chamfer dimension *r*.

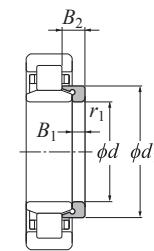
Note: This L type collar ring is used with NU type cylindrical roller bearings; in duplex arrangements with NJ or NU type bearing numbers, they become NH type and NUJ type respectively. Refer to page B-106 through page B-111 for bearing dimensions, allowable speed, and mass.

Cylindrical Roller Bearings

NTN



NH = NJ + HJ



NUJ = NU + HJ

d 200–320 mm

		Dimension		L type collar ring number	Mass kg		
		mm	mm				
		<i>d</i>	<i>d</i> ₁	<i>B</i> ₁	<i>B</i> ₂		
					<i>r</i> _{ls min¹}		
					(approx.)		
		194	12	19.5	3	HJ230E	1.18
		193	12	26.5	3	HJ2230	1.39
150	194	12	24.5	3	HJ2230E	1.42	
	210	15	26.5	4	HJ330	2.37	
	211	15	25	4	HJ330E	2.25	
	210	15	34	4	HJ2330	2.69	
	211	15	31.5	4	HJ2330E	2.6	
	207	12	21	3	HJ232	1.48	
	207.8	12	20	3	HJ232E	1.34	
	207	12	28	3	HJ2232	1.69	
160	206.6	12	24.5	3	HJ2232E	1.61	
	225	15	28	4	HJ332	2.75	
	223.2	15	25	4	HJ332E	2.4	
	225	15	37	4	HJ2332	3.16	
	223.2	15	32	4	HJ2332E	2.85	
	220.5	12	22	4	HJ234	1.7	
	221.4	12	20	4	HJ234E	1.51	
	220.5	12	29	4	HJ2234	1.93	
170	220.2	12	24	4	HJ2234E	1.82	
	238	16	29.5	4	HJ334	3.25	
	238	16	38.5	4	HJ2334	3.71	
	230.5	12	22	4	HJ236	1.8	
	231.4	12	20	4	HJ236E	1.7	
180	230.5	12	29	4	HJ2236	2.04	
	230.2	12	24	4	HJ2236E	1.91	
	252	17	30.5	4	HJ336	3.85	
	252	17	40	4	HJ2336	4.42	
	244.5	13	23.5	4	HJ238	2.2	
	245.2	13	21.5	4	HJ238E	1.94	
190	244.5	13	31.5	4	HJ2238	2.52	
	244	13	26.5	4	HJ2238E	2.38	
	265	18	32	5	HJ338	4.45	
	265	18	41.5	5	HJ2338	5.05	
200	258	14	25	4	HJ240	2.6	

1) Smallest allowable dimension for chamfer dimension *r*.

Note: This L type collar ring is used with NU type cylindrical roller bearings; in duplex arrangements with NJ or NU type bearing numbers, they become NH type and NUJ type respectively. Refer to page B-110 through page B-113 for bearing dimensions, allowable speed, and mass.

